



CORMAX
CARE YOUR VALUES...



EDM DRILLING MACHINE

SPECIFICATIONS TABLE :

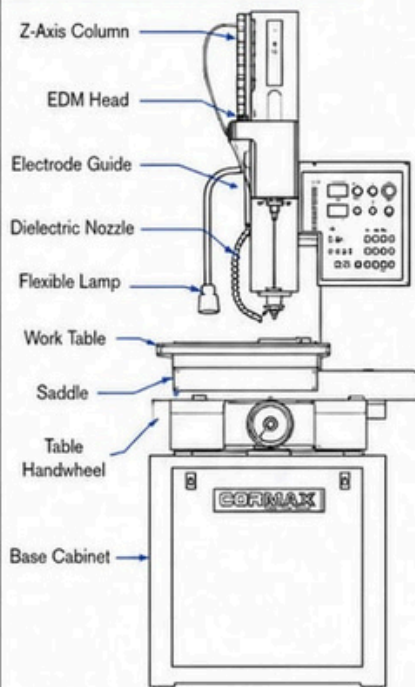
TYPE	CMX 34.30
Working Table size (mm)	800 x 705
Stroke X-Y (mm)	300 x 400
Electrode Diameter (mm)	φ 0.3 ~ φ 3.0
Spindle Stroke W-Axis (mm)	300
Working Stroke Z-Axis (mm)	300
Max. Adjusting Speed of Spindle (mm/min.)	200
XYZ by Axial Digital Display Resolution	0.001
Turn head (C axis) Speed (r/min)	20-120
Working Table Height (mm)	920
Maximum Distance Between Guide & Working Table	270
Power	380 / 50
Max. Working Current (A)	30
Working Fluid Filtration Mode	Replaceable Clearance Filter
Capacity of Working Fluid (L)	45
Max. Pressure of Working Fluid (MPA)	8
Dimension (LxWxH) mm	1060 x 950 x 1700
Weight (kg)	600

EDM DRILLING MACHINE

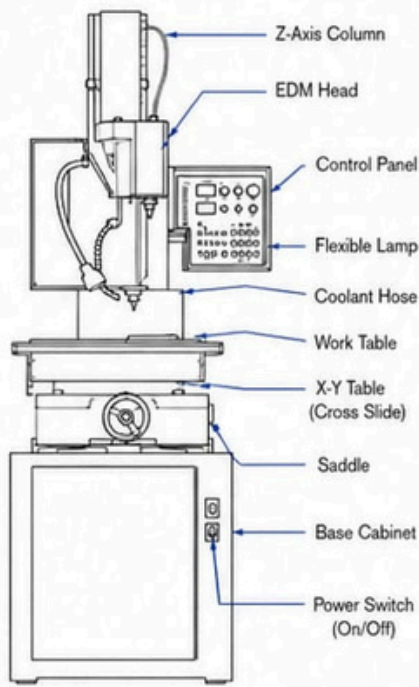
3D ISOMETRIC VIEW



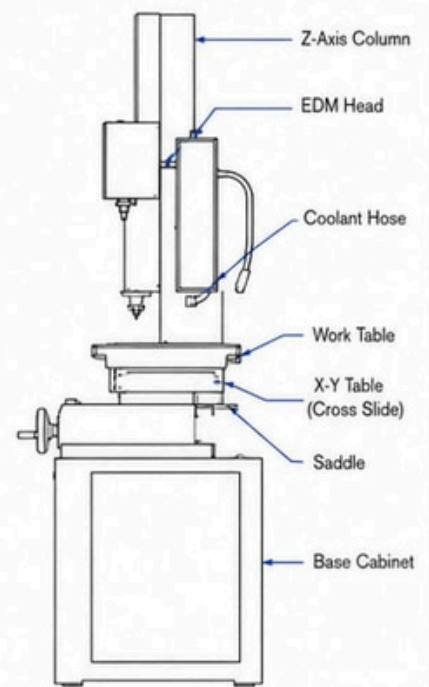
2D MECHANICAL DRAWINGS



FRONT VIEW



SIDE VIEW (LEFT)



RIGHT VIEW

FEATURES :-

- Drilling diameter from 0.3mm to 3 mm. (Optional Max. 6.0mm)
- The maximum depth ratio could be 300:1.
- Blind holes can also be drilled, Precision (hole straightness) is less than 0.04 mm.
- Can drill on oblique and curved surface directly.
- Fast processing speed and low consumption.
- Can use water as coolant, low cost and no pollution.

STANDARD ACCESSORIES :

- 3-Axis DRO X,Y & Z axis
- Coolant System
- Electrode one Set
- Guide 2 Nos
- Seal
- Drill Chuck 1-Nos

OPTIONAL ACCESSORIES :

- Guide-Additional
- Seal-Additional
- Electrode-Additional
- Drill Chuck-Additional



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